



## Office of the Director of Boiler, Gujarat State

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No. DOB/TECH/2025/CA062025-20260002049

Date:16/09/2025

To,  
AUTHORISED SIGNATORY  
ACME FLUID SYSTEMS,  
GIDC KATHWADA, AHMEDABAD - 382430 - GUJARAT, AHMEDABAD, AHMEDABAD, 382430

Sub : Extension of Approval of your workshop for Manufacturing up to 14" 600# Carbon

Steel / Alloy Steel Strainer & Moisture Separator under inspection of IBR - 1950

Code.

Ref.:1 First Approval Letter No.A0032019-2020000434 Date. 28/06/2019

Sir,

With reference to above you subject & referred letter **the approval granted to your firm for "Manufacturing up to 14" 600# Carbon Steel / Alloy Steel Strainer & Moisture Separator"** under inspection of IBR -1950 is extended for **Two** years . i.e from **28/06/2025** to **27/06/2027** All other terms and conditions shall remain the same as per reference letter 1.

Workshop approval fees of Rs.6,000.00 has been received vide online receipt no 3010126, dtd.29/08/2025 Also, you are instructed to apply for renewal of firm recognition at least two months prior to the expiry of this validity.

**Shri B. H. Patel**

**Director of Boilers, Gujarat State**

**Copy to: D.O.B / TECH /2025 /CA062025-20260002049 16/09/2025 Dated**

**Shri A N Chudasama, Deputy Director of Boilers, Ahmedabad for information and necessary action.**

## **Annexure**

- 1 Drawing of above items must be got approved from the undersigned before starting manufacturing as per the requirement of Regulations-4 ( C )(iii) and 393 of Indian Boiler Regulations-1950.
- 2 All material should be offered for inspection and necessary tests (wherever necessary) along with material test certificates before starting fabrication of above items.
- 3 All welding should be carried out only with IBR approved welders and their certificates should be shown to this office / Competent Person before commencing of the work.
- 4 Construction and workmanship of above items should be as per the requirement of Chapter - III & XII of Indian Boiler Regulations-1950.
- 5 Stage wise inspection to be offered during construction as specified in appendix - J & as per Chapter VIII of Indian Boiler Regulations - 1950.
- 6 The structural steel for above items should be as per the requirement of Chapter- II & XII of Indian Boiler Regulations-1950.
- 7 Weld preparation for all the joints shall be offered for inspection before welding wherever necessary and required percentage of welded joints shall be offered for destructive and nondestructive tests as per requirement of the code.
- 8 All the work should be carried out strictly in accordance with Indian Boiler Regulation-1950 to the satisfaction of the Competent Person and Inspecting Authority.
- 9 You shall have to carry out manufacturing of above items as per the instruction issued from time to time either by Competent Person or by Inspecting Authority.
- 10 Welder must be qualified in appropriate material as per requirement of Chapter-I & XIII of Indian Boiler Regulations-1950 before starting the job in same material.
- 11 If any change in firm's name, Director & technical staff must be informed to this office at the earliest.
- 12 This permission can be withdrawn at any time without giving notice if the workmanship is found unsatisfactory.
- 13 You are hereby instructed to get it renewed before 60 days from the expiry of this certificate.